



**Industrial coating**  
**2K Wood primer, transparent**  
**fast drying and sandable**

**Basis** Polyurethane

	Guide Formulation of Borchers	RR 3.17
<b>Component A</b>	Setal D RD 181 MPA (1)	10.0
	Methoxy propyl acetate / Xylene (1:1)	5.0
	SILLITIN V 88 )*	2.0
	<i>disperse for 10 min at approx. 2000 rpm</i>	
	Setalux D A 450 BA/X (1)	32.0
	CAB-381-2, 25 % in butyl acetate (3)	12.0
	Borchi Gol LA 200 (4)	0.2
<b>Component B</b>	Butyl acetate	20.0
	Xylene	18.8
	Desmodur N 75 MPA (5)	10.0
	Total parts by weight	110.0
	)* or SILLITIN Z 89 PURISS for reduced sedimentation	

**Application** HVLP gun spraying

<b>Technical Data</b>	Mixing ratio component A : B	10 : 1
	Binder content	23.5 %
	Solids content component A	25.7 %
	Solids content on application	27.7 %
	Thinning for spray viscosity by butyl acetate / xylene (1:1)	10 %
	Spray viscosity 23°C, DIN 53211 flow cup 4 mm	approx. 21 s
	Pot life 23°C, DIN flow cup 4 mm	> 8 h
	Drying 23°C, DIN 53150 TG1 (dust-dry)	6 min

<b>Suppliers</b>	(1) Allnex
	(2) HOFFMANN MINERAL
	(3) Eastman Chemical Company
	(4) Borchers
	(5) Covestro

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