



## Industrial coating

### Thermosetting synthetic resin primer, solvent-based

**Basis** Alkyd resin / Urea-formaldehyde resin

Guide Formulation of Bayer MaterialScience		R 20402.0 [1]
Alkydal F 351 )*		49.90
Plastopal EBS	(2)	5.49
Bayferrox 130	(3)	8.76
Millicarb	(4)	15.64
SILLITIN P 87	(5)	3.03
Speswhite	(6)	1.54
Aerosil R972	(7)	0.29
Butyl glycol acetate		2.49
Butanol		2.49
Ethyl glycol		2.49
Butyl glycol		2.40
Xylene		5.48
Total parts by weight		100.00

)\* Alkydal F 351 is no longer available  
Recommended: Setal A F 310 SN (1)

<b>Technical Data</b>	Viscosity	20°C, DIN 4 mm flow cup	approx. 80 s
	Diluent	Xylene : Butanol	8 : 2
	Stoving conditions	30 min at 160°C	

<b>Suppliers</b>	(1)	Allnex
	(2)	BASF
	(3)	Lanxess
	(4)	Omya
	(5)	HOFFMANN MINERAL
	(6)	Imerys Performance Minerals
	(7)	Evonik Industries

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