

**Industrial coating****Dip impregnation for wood, water-based, white****Basis** Alkyd resin

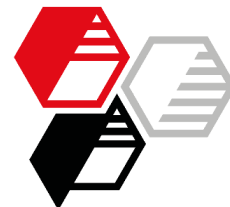
Guide Formulation 325 of Worlée-Chemie				R 11401.0 [1]
Component A	WorléeSol 07 A) [*]) ^{**}	(1)	12.20
	Triethyl amine) ^{**}		0.45
	Ammonia 25 %) ^{**}		0.30
	Butyl glycol) ^{**}		2.20
	Drier Cobalt, 8 % Co) ^{**}		0.40
	Water) ^{**}		14.10
	Tioxide TR92		(2)	15.00
	Luzenac ST 20		(3)	4.80
	SILLITIN Z 86		(4)	3.60
	Plastorit M		(3)	6.00
	Agitan 700		(5)	0.10
Component B	Water			3.20
Component C	WorléeSol 07 A) [*]	(1)	12.30
	Ammonia 25 %			0.40
	Ethoxy propanol			2.00
	Water			22.95
Total % by weight				100.00

) ^{*} binder content 75 % in butyl glycol / 2-butanol 1:1) ^{**} solution must be clear**Mixing**

- disperse component A 15 min by bead mill
- rinse with component B
- complete by component C

Technical Data

Viscosity (20°C, DIN 4 mm flow cup)	approx. 17 s
pH (adjust by ammonia)	8.2-8.5
Drying	on pine wood
	on meranti
Sanding	overnight very good
	overnight very good
	very good



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Suppliers

- (1) Worlée-Chemie
- (2) Huntsman Pigments
- (3) Imerys Talc
- (4) HOFFMANN MINERAL
- (5) Münzing Chemie

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