## GUIDE FORMULATION || page 1 of 2



## **Painting material** Universal first coat, water-based, white elastic coat for metal, plastic, wood and rubber

Basis	Styrene acrylate			
				R 10101.2 [8]
Component A	Acronal S 760	)1		15.0
	Demineralized water			3.0
	Butyl glycol			2.0
	WorléeAdd W 623		(2)	0.2
	Korrosionsinhibitor L1		(3)	0.2
Component B	Talkum AT extra	)2		8.0
	Kronos 2190		(5)	11.0
	SILLITIN Z 89		(6)	22.0
	Millicarb		(4)	7.0
Component C	Butyl glycol			0.5
	Acronal S 760	)1		26.0
	Byk-033		(7)	0.5
	Demineralized water			6.6
Component D	Collacral PU 85	) <sup>3</sup>		3.0
	Methyl diglycol			5.0
	Total parts by weight			110.0
	) <sup>1</sup> Acronal S 760 is no lo	•		
	Recommended: Acronal PRO 7600 ) <sup>2</sup> Talkum AT extra is no longer available Recommended: Finntalc M05N		(1)	
			(8)	
		-		
	Recommended: Rheo	vis PU 1192 or 1193	(1)	
Mixing	- charge component A			
MANY	<ul> <li>charge component A</li> <li>add and disperse component B</li> </ul>			
	-	<ul> <li>add and disperse component B</li> <li>complete by component C</li> </ul>		
	- premix and add component D			



## GUIDE FORMULATION || page 2 of 2



## Suppliers

- (1) BASF
- (2) Worlée-Chemie
- (3) C. H. Erbslöh
- (4) Omya
- (5) Kronos International
- (6) HOFFMANN MINERAL
- (7) Byk Chemie
- (8) Elementis

Our applications engineering advice and the information contained in this formulation are based on experience and are made to the best of our knowledge and belief, they must be regarded however as non-binding advice without guarantee. Working and employment conditions over which we have no control exclude any damage claim arising from the use of our data and recommendations. Furthermore we cannot assume any responsibility for patent infringements, which might result from the use of our information.

