

**Painting material****DIY- and Painting material****thixotropic undercoat, solvent-based****Basis** Alkyd resin

Basis: Guide Formulation RR 5803 of Covestro			M 22404.0 [1]
Setal A S 51 K60	(1)		24.0
Setal A U 601 tix TBA	(1)		7.5
Millicarb	(2)		15.0
SILLITIN V 88	(3)		24.0
Sachtleben R-KB-2)*			17.0
Kristallöl 60	(4)		10.0
Octa-Soligen Calcium 4	(5)		1.0
Octa-Soligen Cobalt 6	(5)		0.2
Octa-Soligen Zirconium 18	(5)		1.0
SKINO 2	(5)		0.3
Total % by weight			100.0

)* Sachtleben R-KB-2 is no longer available
 Recommendation: suitable titanium dioxide grade

Technical Data	Binder content	%	15.8
	Solids content	%	73.0
	Density (20°C)	g/cm ³	1.45
	Drying (DIN 53150) dust-dry	h	1.5
	tack-free	h	2.5

Suppliers	(1)	Allnex
	(2)	Omya
	(3)	HOFFMANN MINERAL
	(4)	Shell Chemicals
	(5)	Borchers

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