



OTHER APPLICATION

Extrusion, Profile, solid, light-colored

70 Shore A, EPDM, peroxide cure

Guide formulation of Hüls (now Evonik)	P 818
Buna AP 341)*	50.0
Buna AP 147)**	50.0
AKTISIL VM 56	170.0
Sachtleben R-KB-2)***	20.0
Zinc oxide RS	5.0
Process Oil P 460 (ex Sunpar 2280)	40.0
Silquest A-172NT	1.0
A-C 617	5.0
Stabilizer	5.0
Tinuvin 622 LD	0.3
Chimassorb 944	0.3
Rhenofit TAC/S	1.3
Polydispersion E (VC) D-40	7.0
Rhenogran CaO-80	5.0
Total phr	359.9

)* No longer available. Recommended: Keltan 4450

)** No longer available. Recommended: Keltan 2470

)*** No longer available. Recommended: Titanium dioxide R-KB-2

Physical properties

Hardness	Shore A	approx. 70
Tensile strength	MPa	approx. 6.5
Elongation at break	%	approx. 230

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