



OTHER APPLICATION

Extrusion, Profile, solid, light-colored

60 Shore A, EPDM, sulfur cure / UHF cure

Guide formulation of Hüls (now Evonik)		P 664
Buna AP 258)*	65.0
Buna AP 147)**	40.0
CSM		10.0
Magnesium oxide		4.0
Sachtleben R-KB-2)**	10.0
Stearic acid		1.0
AKTISIL VM 56		170.0
Kagevest 25 (ex Polyvest 25)		2.0
Tudalen B 8014 Extra		50.0
A-C 617		5.0
PAT 44/04		3.0
Zinc oxide RS		10.0
Vulkacit D		1.0
Rhenogran ZDBC-80		2.5
Vulkacit Mercapto		1.2
Vulkacit Thiuram		0.7
Tellurac-Batch (Ethyl Tellurac / Buna AP 147** = 1:1)		0.8
Rhenocure ZAT-Batch (Buna AP 147** / Rhenocure ZAT-70 = 1:1)		2.0
Sulfur		1.5
Rhenogran CaO-80		10.0
Corax N 550		0.8
Red iron oxide		0.4
Total phr		390.9
Density	g/cm ³	1.38

)* No longer available. Recommended: Keltan 3973

)** No longer available. Recommended: Keltan 2470

)** No longer available. Recommended: Titanium dioxide R-KB-2

Physical properties

Hardness	Shore A	approx. 60
Tensile strength	MPa	approx. 6.5
Elongation at break	%	approx. 550

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