



OTHER APPLICATION

Extrusion, Profile, solid, light-colored

70 Shore A, EPDM, sulfur cure

Guide formulation of Hüls (now Evonik)		P 309
Buna AP 447)*		100.0
Zinc oxide RS		5.0
Stearic acid		1.0
SILLITIN Z 86		200.0
Process Oil P 100 (ex Sunpar 150)		35.0
Kagevest 25 (ex Polyvest 25)		2.0
Diethylene glycol		1.5
Lipoxol 4000		4.0
Sulfur		1.5
Rhenogran ZDBC-80		1.9
Vulkacit DM		1.0
Vulkacit Thiuram		0.8
Total phr		353.7
Density	g/cm ³	1.45

)* No longer available. Recommended: Keltan 5470 or Keltan 5470Q

Physical properties

Press cure 10 min @ 180°C

Hardness	Shore A	approx. 73
Tensile strength	MPa	approx. 9
Elongation at break	%	approx. 350

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