



## OTHER APPLICATION

### Profile, sponge, light-colored

Density 0.45 g/cm<sup>3</sup>, EPDM, peroxide cure / LCM cure

Guide formulation of Exxon		M 713
Vistalon 6505		50.00
Vistalon 2504		50.00
SILLITIN Z 86		90.00
Mediaplast EP-P )*		50.00
Titanium dioxide		10.00
Zinc oxide		5.00
Silquest A-172NT		0.50
Diethylene glycol		2.00
Rhenogran CaO-80		2.25
Genitron AC4		7.00
EDMA		2.00
Trigonox 29-40		5.00
Perkadox 14-40		5.00
Total phr		278.75
Density	g/cm <sup>3</sup>	1.15

)\* No longer available. Recommended: Mediaplast PX-2

Monsanto Rheometer, ± 5°		120°C	180°C
ML, minimum	dNm	14.5	7.0
MH, maximum	dNm	---	81.0
ts <sub>2</sub>	min	7.0	0.6
tc <sub>90</sub>	min	---	3.9

### Physical properties

#### LCM cure 1 min @ 230°C

Density		g/cm <sup>3</sup>	0.45
Water absorption	ASTM D 1056	%	6

		original	post cured 1 h @ 130°C
<b>Compression set</b>			
22 h @ 70°C, 50 % deflection	ASTM B	%	9.8
			8.1

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