**OTHER APPLICATION****Extrusion, Profile, solid, light-colored****60 Shore A, EPDM, sulfur cure**

Guide formulation of Exxon		M 620
Vistalon 2504		50.0
Vistalon 6630)*		65.0
SILLITIN Z 86		60.0
Argirec KN 20		60.0
Grundöl AP/E Core 600 (ex Flexon 876)		25.0
Stearic acid		1.0
Diethylene glycol		2.0
Zinc oxide		5.0
Silquest A-189		1.0
Sulfur		0.8
MBT		1.0
TMTD		4.0
DPTT		1.0
Total phr		275.8
Density	g/cm ³	1.28

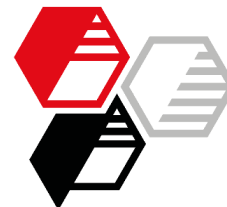
)* No longer available. Recommended: 50 phr Vistalon 8700 + 15 phr plasticizer

Mooney Viscosity

ML (1+4) 100°C	MU	37
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Monsanto Rheometer, ± 5°, 180°C

ML, minimum	dNm	8.5
MH, maximum	dNm	76.5
ts ₂	min	0.9
tc ₉₀	min	2.6



M 620

Physical properties**Press cure 4 min @ 180°C**

Hardness	Shore A	60
Modulus 100 %	MPa	4.0
Tensile strength	MPa	8.5
Elongation at break	%	280

Compression set**Press cure 8 min @ 180°C**

22 h @ 100°C	ASTM B	%	32
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