



OTHER APPLICATION

Extrusion, Profile, solid, light-colored

60 Shore A, EPDM, sulfur cure / LCM, glass beads, shear head cure

Guide formulation of Polysar (now Arlanxeo)		B3G 253
Polysar EPDM 5875) ¹	170.0
Polysar EPDM 346) ²	15.0
Zinc oxide		15.0
Stearic acid		1.0
SILLITIN Z 86		150.0
Calcined clay		100.0
Mistron Vapor) ³	30.0
Process Oil P 460 (ex Sunpar 2280)		20.0
Paraffin wax		5.0
Caloxol		5.0
Sulfur		0.5
Vulkacit Thiuram		0.8
Rhenogran ZDBC-80		1.9
Vulkacit Mercapto		3.0
Rhenogran DTDM-80) ⁴	0.8
Total phr		518.0

)¹ No longer available. Recommended: Keltan 4869

)² No longer available. Recommended: Keltan 2470

)³ No longer available. Recommended: ImerFlex T10C

)⁴ Recommended: Rhenogran CLD-80

Physical properties

Hardness	Shore A	60
Tensile strength	MPa	approx. 7
Elongation at break	%	approx. 650

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