



OTHER APPLICATION

Extrusion, Generally, black

60/65 Shore A, EPDM, sulfur cure / steam cure

Guide formulations of Polysar (now Arlanxéo)	B2G 123	B2G 124
Polysar EPDM 5875)*	200.0	200.0
Zinc oxide	5.0	5.0
Stearic acid	1.0	1.0
FEF N-550	150.0	150.0
SRF N-762	50.0	50.0
SILLITIN N 82)**	50.0	50.0
Shell Gravex Oil 921	70.0	70.0
Sulfur	1.5	0.5
Rhenogran DTDM-80)***	---	1.0
Vulkacit Thiuram	0.7	0.7
Vulkacit Mercapto	1.5	1.5
Total phr	529.7	529.7

)* No longer available. Recommended: Keltan 4869

)** No longer available. Recommended: SILLITIN N 75

)*** Recommended: Rhenogran CLD-80

Physical properties

Hardness	Shore A	approx. 65	approx. 60
Tensile strength	MPa	approx. 11	approx. 11
Elongation at break	%	approx. 300	approx. 350

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