TECHNICAL DATA SHEET





SILFIT Z 91

Field of application: Paint & Varnish

1. Description

SILFIT Z 91 is a natural combination of corpuscular silica and lamellar kaolinite, which has been subjected to a heat treatment. The components and the thermal process lead to a product that offers special performance benefits as a functional filler

Characteristics free-flowing powder Appearance Color CIELAB scale: L* 96.5 - 0.2 a* b* 1.0 Residue > 40 µm 10 mg/kg Volatile matter at 105 °C 0.2 % Densitiy 2.6 g/cm³ Particle size distribution 2.1 µm D_{50} 9.5 µm D₉₇ Surface area BET 10 m²/g Oil absorption 65 g/100 g pH value 6.5 Electrical condutivity 20 µS/cm Refractive index n 1.55 Equilibrium moisture content at 23 °C: 50 % relatice humidity 0.12 % 80 % relative humidity 0.22 % 0.54 % 90 % relative humidity Packaging Paper bags á 25 kg EVA bags ≤ 20 kg

Big Bags600 - 900 kgBulkon demand

Shelf life

Unlimited if stored properly under dry conditions.



2. Applications

In paint and varnish applications SILFIT Z 91 can be used as functional filler either on its own or combined with extenders or matting agents.

Information on compliance with certain regulations/recommendations and other safety-related aspects: Product safety information

Fields of application

- road marking paints
- coil coatings
- powder coatings
- · emulsion and silicate paints
- industrial paints
- wood and foil coatings
- · primers and surfacers, also for the automotive industry
- electrophoretic paints (anaphoretic and cataphoretic)
- adhesives and sealants

It stands out for its excellent dispersion properties, low yield point and pseudo plasticity in high solid formulations as well as very high brightness and color-neutrality.

SILFIT Z 91 enhances the opacity effect of pigments, thus it provides a replacement potential of titanium dioxide up to 20 %.

In clear coats it achieves good transparency without yellow tint, a slight whitish glazing effect can result depending on formulation principle and loading.

The outstanding dispersion behavior enables paint production potentially without grinding, even for low film thickness applications.

Formulation principle:

Solvent-based, solvent-free, water-based

Hardening principle:

All conventional reaction types, also UV-curing

Minimum film thickness:

> 10 µm, less in special cases

Dosage:

up to 55 % depending on intended application likewise up to PVC 35, often 10 to 20 % w/w



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3. Benefits

- low sieve residues
- outstanding dispersion behavior, even without grinding •
- improved opacity (spacer effect), likewise potential for partial pigment replacement •
- relatively low abrasivity •
- quick drying •
- weathering resistance •
- scratch resistance
- abrasion resistance •
- good transparency •
- matting effect¹
- complies with the standards on articles in contact with foodstuffs of the BfR and FDA •

SILFIT Z 91 also provides the following benefits compared with SILLITIN/SILLIKOLLOID:

- lower moisture content, • less moisture absorption
- very high brightness
- very high color neutrality
- improved dispersion behavior like the Sillitin puriss grades
- stronger matting effect¹ combined with lower viscosity compared with similar fine SILLITIN Z •

¹strongly dependent on formulation

4. Comparison of properties									
	SILLITIN	SILFIT	SILLIKOLLOID						
	V 85	V 88	N 82	N 85	N 87	Z 86	Z 89	Z 91	P 87
Dispersion effort (required shear forces)	••	••	••••	•••	•••	••••	•••	•	••••
Viscosity at high shear rate	•	•	••	••	••	•••	•••	●(●●) ¹	••••
Yielt point, viscosity at low shear rate	•	•	•••	••	••	•••	•••	●(●●) ¹	••••
Color neutrality	•••	••••	•	••	•••	••	••••	•••••	••
Sedimentation	••••	••••	•••	•••	•••	••	••	••(•••) ¹	•
Matting	••••	••••	•••	•••	•••	••	••	••(•••) ¹	•
Abrasion resistance	••••	••••	•••	•••	•••	••	••	••	•

• = low ••••• = high ¹ strongly dependent on formulation principle





5. Application examples

Road marking paints

- cost cutting potential by partial replacement of titanium dioxide up to 40 %
- improved abrasion resistance
- Technical report: "Neuburg Siliceous Earth in Road Marking Paints (water based, white, low film thickness)" and "Technical report: Neuburg Siliceous Earth in Road Marking Paints (water based, white, wet film thickness 600 µm)"

Coil coating

SILFIT Z 91 represented by the surface treated Aktifit AM, color values and opacity are similar, other properties may vary.

• cost cutting potential by partial replacement of titanium dioxide up to 20 %

Technical report: "Partial Replacement of Titanium Dioxide by Neuburg Siliceous Earth in a White Polyester-based Coil Coating Top Coat"

Adhesives based on silane terminated polymers (STP, 1 C moisture curing)

SILFIT Z 91 performs generally similar to Sillitin Z 86 puriss in adhesives for parquet floors:

- easy and quick incorporation, very good dispersion
- very high tensile strength of free film and high lap shear strength

Additional benefits versus SILLITIN Z 86 puriss:

- lower viscosity
- neutral light grey color of the adhesive without titanium dioxide addition

All technical reports are available at our homepage <u>www.hoffmann-mineral.com</u>.

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